

**9204 Series - Lumina Textured Heat Transfer Film**

Lumina series 9204 is a patterned heat transfer film designed for application to textiles. This product features a matte finish with unique patterns for decorative graphics. For use on 100% cotton, 100% polyester, and poly/cotton blends. Oeko-Tex label standard 100 class II.

Film Technology: ..... Polyurethane  
 Film Thickness: ..... 2.4mil  
 Blockout: ..... yes  
 Outdoor Durability: ..... N/A  
 Adhesive/Color: ..... Clear  
 Liner: ..... Pressure sensitive (PET)  
 Application: ..... 100% cotton, 100% polyester, poly cotton blends  
 Cut: ..... Reverse  
 Layer: ..... no  
 Preheat Garment: ..... 5 seconds  
 Computer Cut: ..... yes  
 Steel Rule: ..... yes  
 Flat Bed: ..... yes  
 Sheetable: ..... yes  
 Laminate: ..... no  
 Shelf Life: ..... 1 year  
 Printing: ..... no  
 Application Temp: ..... 315 degrees (F)  
 Application Time: ..... 15 seconds  
 Pressure: ..... Medium  
 Peel: ..... Cold  
 Washing: ..... Turn garment Inside out and machine wash using a cold setting with mild detergent. Do not bleach or dry clean. Dry at normal temperatures. Follow all garment instructions.

Warranty: Data provided by FDC is for general information only. This data is not to be used for exacting specification purposes. Always pre-test product. Suitability for any given application is the responsibility of the user. Since FDC cannot control the conditions under which the products referred to herein may be used or handle, it can make no guarantee as to the effectiveness, safety or applicability with respect hereto. FDC's only obligation shall be to replace such quantity of product proven to be defective. FDC shall not be liable for any injury, loss or damage, direct or consequential, arising out of the use or inability to use the product. Before using, the user shall determine the suitability of the product for their intended use, and the user assumes all risk and liability whatsoever in connection therewith. The seller, FDC, shall not be liable for any default or delay caused by contingency beyond its control or the control of its supplier including but not limited, short or reduced supply of fuel, or other integral components of the product.

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